



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

12328

607025

D350-636-047
Job Sheet 189799



Part No: D350-636-047

Job Qty: 2 pcs

Part Name: Run-on Landing Wearplates Fits LH or RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/30/19

Job Tracking No:

Due Date: 2/5/19

Created By: Dara Macdonald

Type: SOLD

Description:

Note: IIN-D350-636 REV.K IPP REV:A 10.09.27 NEW ISSUE DD VERF:EC IPP Rev:B 11.04.14 ecn11-553 DD
verf:EC IPP REV:C AS PER ECN 11-603 JLM 11.07.07 VERIFIED BY:DD IPP Rev:D 112.04.16 AS PER ECN
12-542 DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs		3/5/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
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							Packaging 1 - 22		
							Packaging 1 - 23		
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							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		

Dart Aerospace Ltd.
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CANADA
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Container No: S158554



Part: D350-636-047

Job No: 189799

Serial No/Batch: S158554

Revision: K

Inspector:

Exp Date:

Instructions: FAA STC SR00646SE 18/01/17, 17/01/18, 17/01/19, 17/01/20, 17/01/21, 17/01/22, 17/01/23, 17/01/24, 17/01/25, 17/01/26, 17/01/27, 17/01/28, 17/01/29, 17/01/30, 17/01/31, 17/02/01, 17/02/02, 17/02/03, 17/02/04, 17/02/05, 17/02/06, 17/02/07, 17/02/08, 17/02/09, 17/02/10, 17/02/11, 17/02/12, 17/02/13, 17/02/14, 17/02/15, 17/02/16, 17/02/17, 17/02/18, 17/02/19, 17/02/20, 17/02/21, 17/02/22, 17/02/23, 17/02/24, 17/02/25, 17/02/26, 17/02/27, 17/02/28, 17/02/29, 17/02/30, 17/03/01, 17/03/02, 17/03/03, 17/03/04, 17/03/05, 17/03/06, 17/03/07, 17/03/08, 17/03/09, 17/03/10, 17/03/11, 17/03/12, 17/03/13, 17/03/14, 17/03/15, 17/03/16, 17/03/17, 17/03/18, 17/03/19, 17/03/20, 17/03/21, 17/03/22, 17/03/23, 17/03/24, 17/03/25, 17/03/26, 17/03/27, 17/03/28, 17/03/29, 17/03/30, 17/03/31, 17/04/01, 17/04/02, 17/04/03, 17/04/04, 17/04/05, 17/04/06, 17/04/07, 17/04/08, 17/04/09, 17/04/10, 17/04/11, 17/04/12, 17/04/13, 17/04/14, 17/04/15, 17/04/16, 17/04/17, 17/04/18, 17/04/19, 17/04/20, 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				Packaging 1 - 30	
				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
115	QC 4	2 pcs	3/5/19	0.00 0.00	QC 4 - 26
					QC 4 - 28
					QC 4 - 38
					QC 4 - 42
					QC 4 - 58
					QC 4 - 6
					QC 4 - 69
					QC 4 - 9
					QC 4 - 46
120	Packaging 3-1 - Stock - B4B	2 pcs	3/5/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
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					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
125	DC - 1 - B4B	2 pcs	3/5/19	0.00 0.00	DC - 1 - B4B
					DC - 2 - B4B
130	QC 21 - FG	2 pcs	3/5/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70

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MAR 04 2019

Part Op 110 - (Pick Kit)

Descriptions: 115 - (QC4- 100% Inspect kits for completeness)

120 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D350-636-047
Location:FG041

125 - (Document Control) Photocopy bluefile & type labels per PPPD350-636-047 CHG005

130 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C34A	Bolt	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5117121
AN3C36A	Bolt	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	FM137074-1
AN3C37A	Bolt	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5064011
AN3C42A	Bolt	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5108570
D3873-1	Bushing 5137575x2	16 pcs (8 ea)	110-Packaging 1 - Pick Kit	515386 (x) 515406x 13
D4154-041	Wearplate Assembly	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5108924
D4170-3	Bushing	8 pcs (4 ea)	110-Packaging 1 - Pick Kit	5083399
D4171-1	Bushing	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5043504
MS21043-3	Nut	10 Ea (5 ea)	110-Packaging 1 - Pick Kit	5149144
NAS1149C0363R	Washer	20 Ea (10 ea)	110-Packaging 1 - Pick Kit	5132415

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3C34A	2	12	0
	AN3C36A	8	392	0
	AN3C37A	2	37	0
	AN3C42A	2	32	0
	D3873-1	16	26	0
	D4154-041	2	8	0
	D4170-3	8	12	0
	D4171-1	2	16	0
	MS21043-3	10	1,444	0
	NAS1149C0363R	20	669	0

Part Specifications

Specifications could not be found.

Item	Qty -015	Qty -016	Qty -017	Qty -018	Qty -023	Qty -024	Qty -047	Part Number	Description
*30	8	8	8	8				D3492-041	PLUG ASSEMBLY
*31	8	8						D3492-043	PLUG ASSEMBLY
*32			8	8				D3492-045	PLUG ASSEMBLY
***43	2	2	2	2				D3493-1	WASHER
*90	1	1	1	1	1	1	1	D4154-041	WEARPLATE ASSEMBLY
*91A	4	4	4	4	4	4	4	AN3C36A	BOLT ¹
91B	1	1	1	1	1	1	1	AN3C37A	BOLT ²
91C	1	1	1	1			1	AN3C42A	BOLT ³
*92	7	7	7	7	7	7	8	NAS1149CO363R	WASHER
92A			1	1				NAS1149CO363R	WASHER ³
*93	4	4	4	4	4	4	4	MS21043-3	NUT
*94	7	7	7	7	7	7	8	D3873-1	BUSHING
94A			1	1				D3873-1	BUSHING ³
*95	1	1	1	1	1	1	1	D4171-1	BUSHING ⁴
96							4	D4170-3	SPACER
*97	1	1	1	1	1	1	1	AN3C34A	BOLT
*98	2	2	2	2	2	2	2	NAS1149CO363R	WASHER
*99	1	1	1	1	1	1	1	MS21043-3	NUT

* PART OF D4168-041/-042/-043/-044/-051/-052

** TO BE SUPPLIED BY CUSTOMER

*** ONLY INSTALLED IF INSTALLING A DART FLOAT SYSTEM

¹ QTY USED MAY BE LESS ON SKIDTUBES WITH DART CYLINDRICAL OR TRI-BAG FLOATS

² HARDWARE USED ON THE SKIDTUBES INSTALLED WITH DART CYLINDRICAL BAG FLOATS

³ HARDWARE USED ON THE SKIDTUBES INSTALLED WITH DART TRI-BAG FLOATS

⁴ HARDWARE NOT USED ON THE SKIDTUBES INSTALLED WITH DART TRI-BAG FLOATS